

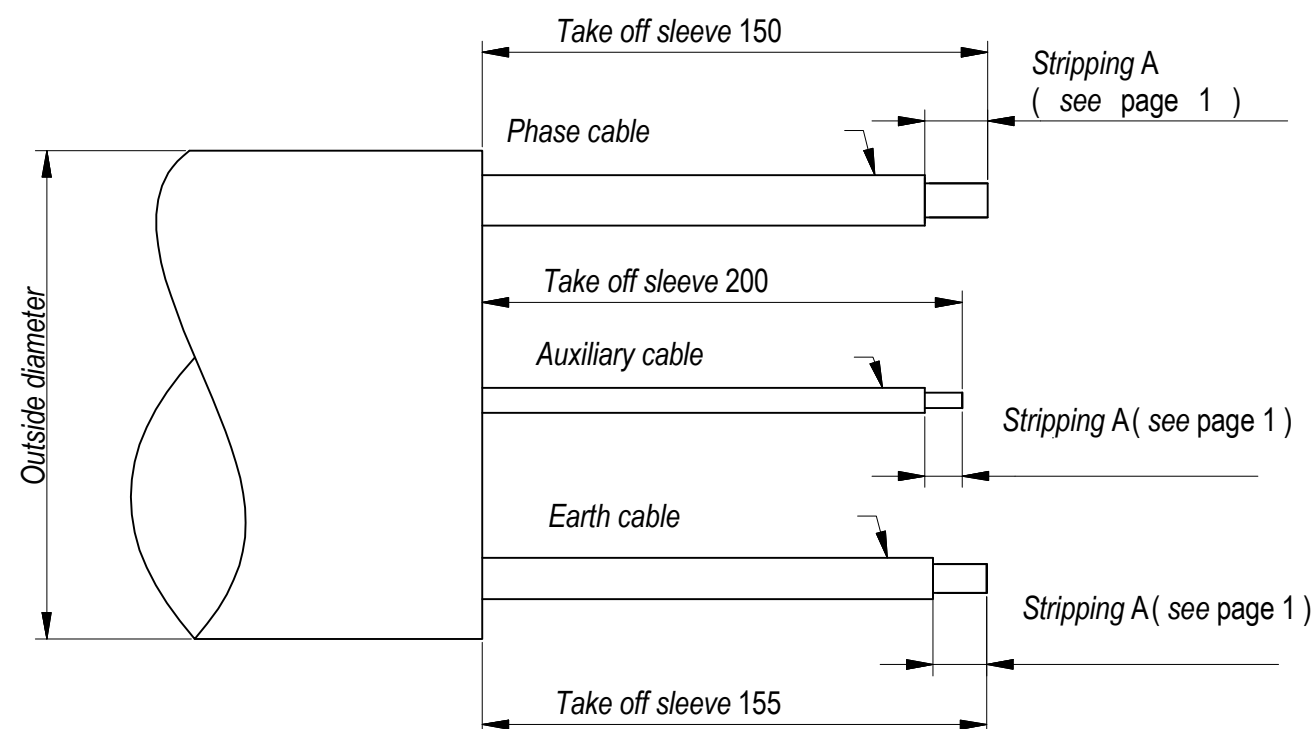
6	APPLIANCE INLET CASING	31697-0000	1	
5	3+E FEMALE CONTACT	31174-0000	1	
4	PHASE FEMALE CONTACT CAL.18	12798-5000		
	PHASE FEMALE CONTACT CAL.16	12949-5000		
	PHASE FEMALE CONTACT CAL.14	12477-5000		
3	CABLE TERMINAL TO CRIMP OR SOLDER 185 ²	13237-0110		32
	CABLE TERMINAL TO CRIMP OR SOLDER 150 ²	11993-0110		35
	CABLE TERMINAL TO CRIMP OR SOLDER 120 ²	11284-0110		35
	CABLE TERMINAL TO CRIMP OR SOLDER 95 ²	11146-0110		32
2	EARTH PIN CAL.14	11144-0110	1	
1	AUXILIARY PIN CAL.6	11142-5000	2	19
Ind	Description	Reference	Cont.	Strip. A

ASSEMBLY INSTRUCTIONS

- 1- PREPARE THE CABLES AS SCHEME BELOW.
- 2- CRIMP OR SOLDER CABLE TERMINALS (3) ON PHASE CABLES AND EARTH CABLE [TOOL Nr 5 AND 6].
- 3- UNSCREW SUPPORT (6.2) [TOOL Nr 3] THEN SLIDE SEAL (6.1) AND SUPPORT (6.2) OVER THE CABLE.
- 4- ENGAGE EARTH CONTACT (2) IN THE HOLE OF EARTH EAR IN THE MIDDLE OF INLET CASING (6).
- 5- PLACE CABLE TERMINAL (3) OF EARTH CABLE AT THE BACKSIDE OF EARTH CONTACT (2), SCREW CONTACT, WHEN CABLE TERMINAL HEXAGON TOUCH EARTH EAR OF INLET CASING (6), PUSH IT INSIDE OF EARTH EAR TO BLOCK IT, THEN TIGHTEN CONTACT (2) (TORQUE 20Nm) [TOOL Nr 1 AND 2].
- 6- REMOVE SCREWS OF CONTACTS (1) [TOOL Nr 4], INTRODUCE CONTACTS IN FRONT OF FEMALE CONTACT CARRIER (5). INTRODUCE PILOT CABLES IN BACKSIDE OF CONTACTS AND PUT SCREW IN CONTACTS THEN TIGHTEN [TOOL Nr 4].
- 7- INTRODUCE EACH CABLE TERMINAL (3) AT THE BACKSIDE OF FEMALE CONTACT CARRIER (5), HEXAGON OF CABLE TERMINAL MUST CORRESPOND WITH HEXAGON INSIDE OF THE FEMALE CONTACT CARRIER, THEN SCREW CONTACTS (4) IN THE FRONT OF FEMALE CONTACT CARRIER (TORQUE 20Nm) [TOOL Nr 1 AND 2].
- 8- INTRODUCE FEMALE CONTACT CARRIER (5) IN INLET CASING (6) AND FIX SUPPORT (6.2) [TOOL Nr 3]. DON'T FORGET TO PUT NUT (6.3) BETWEEN SUPPORT (6.2) AND INLET CASING (6).
- 9- PLACE SEAL (6.1) AT THE BACKSIDE OF INLET CASING (6).

LIST OF TOOLS *

- 1- TORQUE WRENCH FACOM REF. J.306A50
- 2- SOCKETS FACOM : 3/8" Nr21 REF: J.21
3/8" Nr22 REF: J.22
3/8" Nr19 REF: J.19LA
1/2" Nr26 REF: S.26 + INCREASER 3/8" to 1/2" REF: J.232
- 3- ANGLED SOCKET WRENCH 13mm
- 4- FLAT SCREWDRIVER Nr 3
- 5- CRIMPING TOOL KLAUKE HK 120 U
- 6- KLAUKE CRIMPING JAW: 95° REF: HNFF 13/95
120° REF: HNFF 13/120
150° REF: HNFF 13/150
185° REF: HNFF 13/185



* TOOL REFERENCES ARE ONLY RECOMMENDED AND GIVEN AS EXAMPLES. TOOLS ARE NOT PROVIDED OR IMPOSED BY SCAME.